



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4030-041
Job Sheet 182361



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Stores/Pkg-1		418-9-08
100	Packaging	1 pcs	9/7/18	9/7/18	0.00	0.00	Packaging1-4		418-9-8
110	HandFinish	1 pcs	9/7/18	9/7/18	0.00	1.03	HandFinish4		418-9-8
120	QC	1 pcs	9/7/18	9/7/18	0.00	0.00	QC5		SEP 07 2018 68
130	Packaging	1 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2		8-89
140	QC21-SA	1 Ea	9/7/18	9/7/18	0.00	0.00	QC21		SEP 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5060651
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089276
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5082904
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5065268
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5074206
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068080
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5093529
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5097106
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5097228
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5102881
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5072726
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5068384
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5068380
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5094876
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5097232
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5075339
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5089207
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5048253
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5083541-1
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5050052-1
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5103666
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish

5083558-1
5067901-2
5107373
5104591

Job Allocations

005344

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	118	0
	AN3-16A	2	128	0
	AN310-4	3	133	0
	AN310C4	2	158	0
	AN4-12	3	90	0
	AN5-17A	4	124	0
	D2530	1	7	0
	D2535	2	66	0
	D2537	2	24	0
	D3917-3	6	55	0
	D3953-17	2	35	0
	D3953-19	1	23	0
	D3953-21	1	17	0
	D3953-3	2	18	0
	D3953-7	2	34	0
	D3953-9	2	19	0
	D3969-3	1	14	0
	MS21042L3	6	3,868	0
	MS21042L5	4	1,066	0
	MS24665-151	3	275	0
	MS24665-300	2	138	0
	NAS1149C0432R	2	3,019	0
	NAS1149F0332P	8	1,735	0
	NAS1149F0432P	6	2,035	0
	NAS1149F0563P	4	1,026	0
110-HandFinish	D3913-041	1	5	0
	D3914-041	1	3	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

1210 ROUTE 100
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/23/18 8:52 AM Dart.lajeunesse.marie

Container No: S108523



Part: D4030-041

Job No: 182361

Serial No/Batch: S108523

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/07/18



Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐		Engineering ☐ Quality ☐ Other ☐	
Date :		Step #:		QTY Effective :						MRB (QSI042) Approval	
Description Work Order Deviation				Disposition						Completed By	
										Lead hand / Supervisor Approval Verification	
										QC / QA Coordinator Approval	
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐				FAULT CATEGORY Pressure/Forced ☐ Temperature/Cure ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Set-up ☐ Folio/Program ☐ Outside Dimensions ☐ Centre Not Concentric ☐ BOM/Route ☐ Grain ☐ Over/Under tolerance ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Part Incorrect ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Cuffs ☐ Contamination ☐ Out of Sequence ☐ Part Moved ☐ Crushing ☐ Countersink ☐ Off-set ☐ Drawing ☐ Heat Treat ☐ Cut Too Short ☐ Mislabeled ☐ Finish ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misread ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Turning Sequence ☐							
OTHER :											